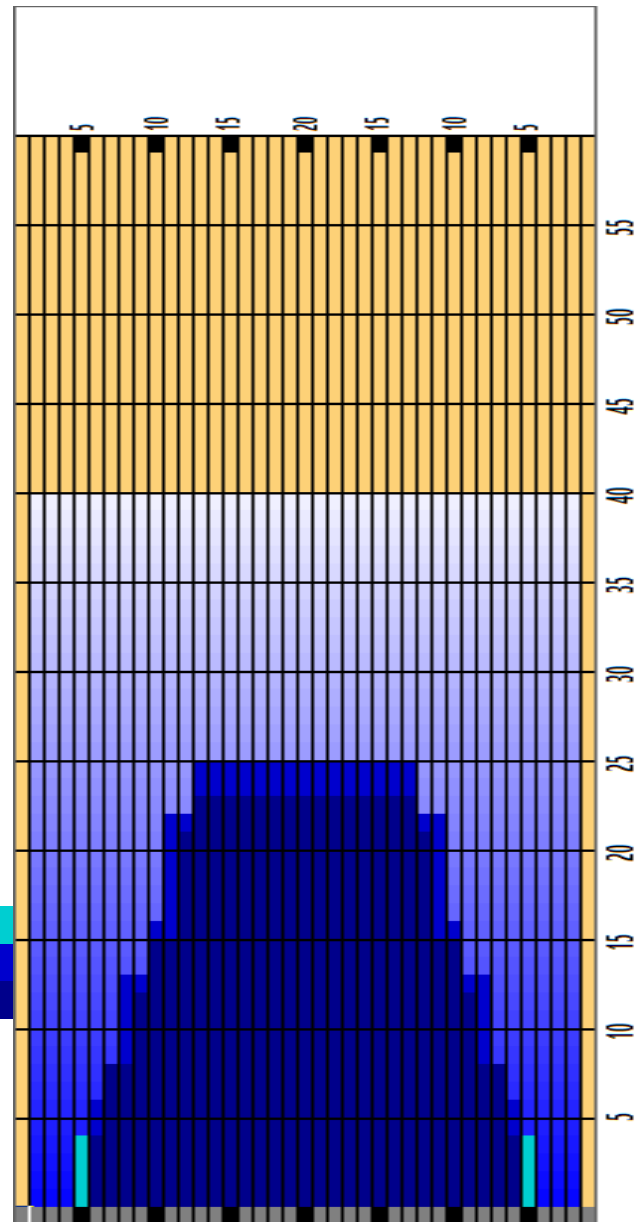


|                      |          |                    |      |                    |          |
|----------------------|----------|--------------------|------|--------------------|----------|
| Oil Pattern Distance | 40       | Reverse Brush Drop | 33   | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 16.05 mL | Reverse Oil Total  | 9 mL | Volume Oil Total   | 25.05 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | FIRE | Tank B Conditioner | ICE      |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 10    | A    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 5L    | 5R   | 3     | 10    | A    | 93      | 0.0   | 4.2  | 4.2  | 4650  |
| 3 | 7L    | 7R   | 2     | 14    | A    | 54      | 4.2   | 8.1  | 3.9  | 2700  |
| 4 | 9L    | 9R   | 2     | 14    | A    | 46      | 8.1   | 12.0 | 3.9  | 2300  |
| 5 | 10L   | 10R  | 2     | 14    | A    | 42      | 12.0  | 15.9 | 3.9  | 2100  |
| 6 | 12L   | 12R  | 2     | 18    | A    | 34      | 15.9  | 21.0 | 5.1  | 1700  |
| 7 | 13L   | 13R  | 1     | 18    | A    | 15      | 21.0  | 23.5 | 2.5  | 750   |
| 8 | 2L    | 2R   | 0     | 18    | A    | 0       | 23.5  | 40.0 | 16.5 | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | B    | 0       | 40.0  | 25.0 | -15.0 | 0     |
| 2 | 13L   | 13R  | 1     | 22    | B    | 15      | 25.0  | 21.9 | -3.1  | 750   |
| 3 | 11L   | 11R  | 2     | 22    | B    | 38      | 21.9  | 15.7 | -6.2  | 1900  |
| 4 | 10L   | 10R  | 1     | 18    | B    | 21      | 15.7  | 13.2 | -2.5  | 1050  |
| 5 | 8L    | 8R   | 2     | 18    | B    | 50      | 13.2  | 8.1  | -5.1  | 2500  |
| 6 | 7L    | 7R   | 1     | 14    | B    | 27      | 8.1   | 6.2  | -1.9  | 1350  |
| 7 | 6L    | 6R   | 1     | 14    | B    | 29      | 6.2   | 4.3  | -1.9  | 1450  |
| 8 | 2L    | 2R   | 0     | 14    | B    | 0       | 4.3   | 0.0  | -4.3  | 0     |



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 5.53                 | 1.44                | 1                   | 1                    | 1.44                | 5.53                 |

