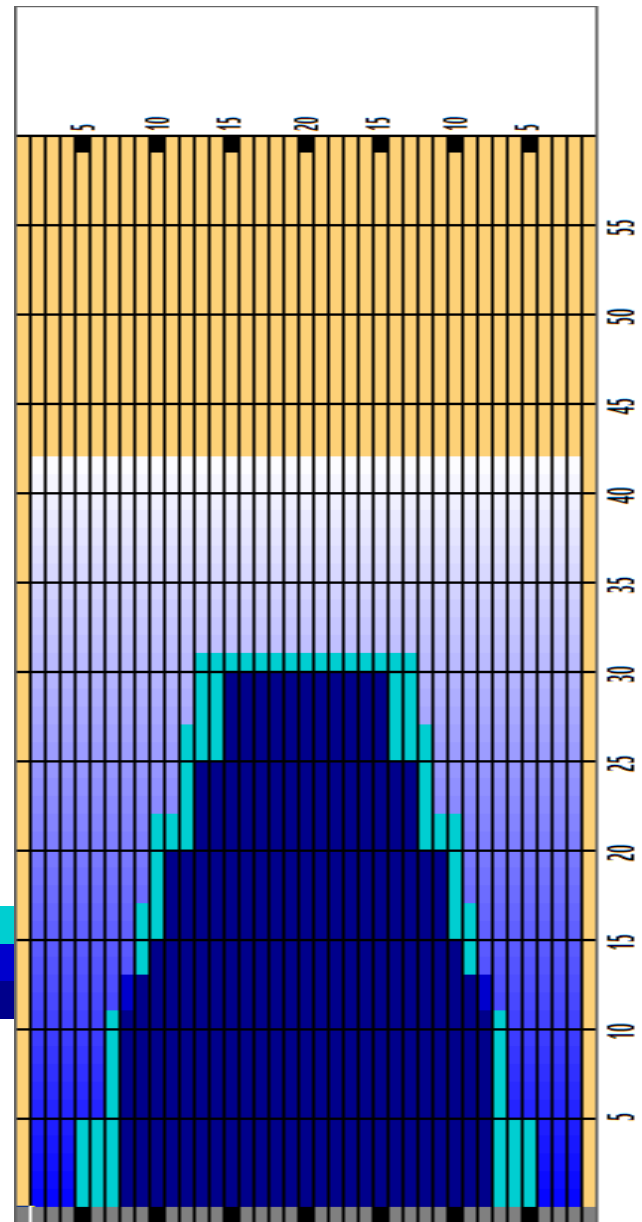


| | | | | | |
|----------------------|----------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 42 | Reverse Brush Drop | 36 | Oil Per Board | 50 ul |
| Forward Oil Total | 18.55 mL | Reverse Oil Total | 8.05 mL | Volume Oil Total | 26.6 mL |
| Tank Configuration | N/A | Tank A Conditioner | CURRENT | Tank B Conditioner | ICE |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 1 | 10 | A | 37 | 0.0 | 0.0 | 0.0 | 1850 |
| 2 | 5L | 5R | 3 | 14 | A | 93 | 0.0 | 5.9 | 5.9 | 4650 |
| 3 | 7L | 7R | 3 | 14 | A | 81 | 5.9 | 11.8 | 5.9 | 4050 |
| 4 | 9L | 9R | 3 | 14 | A | 69 | 11.8 | 17.7 | 5.9 | 3450 |
| 5 | 10L | 10R | 2 | 18 | A | 42 | 17.7 | 22.8 | 5.1 | 2100 |
| 6 | 12L | 12R | 2 | 18 | A | 34 | 22.8 | 27.9 | 5.1 | 1700 |
| 7 | 13L | 13R | 1 | 22 | A | 15 | 27.9 | 31.0 | 3.1 | 750 |
| 8 | 2L | 2R | 0 | 22 | A | 0 | 31.0 | 42.0 | 11.0 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | A | 0 | 42.0 | 30.0 | -12.0 | 0 |
| 2 | 15L | 15R | 2 | 18 | A | 22 | 30.0 | 24.9 | -5.1 | 1100 |
| 3 | 13L | 13R | 2 | 18 | A | 30 | 24.9 | 19.8 | -5.1 | 1500 |
| 4 | 11L | 11R | 2 | 18 | A | 38 | 19.8 | 14.7 | -5.1 | 1900 |
| 5 | 10L | 10R | 1 | 14 | A | 21 | 14.7 | 12.8 | -1.9 | 1050 |
| 6 | 8L | 8R | 2 | 14 | A | 50 | 12.8 | 8.9 | -3.9 | 2500 |
| 7 | 2L | 2R | 0 | 14 | A | 0 | 8.9 | 0.0 | -8.9 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 7.06 | 1.67 | 1.03 | 1.03 | 1.67 | 7.06 |

