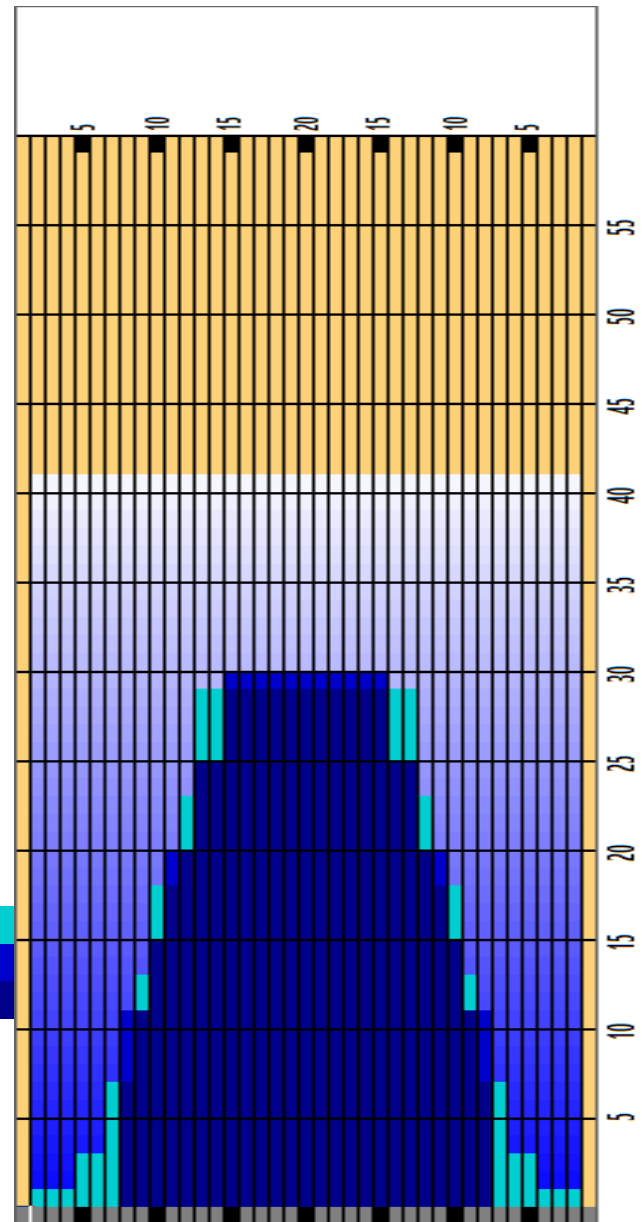


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	16.7 mL	Reverse Oil Total	9.1 mL	Volume Oil Total	25.8 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	3700
2	5L	5R	1	14	A	31	1.4	3.3	1.9	1550
3	7L	7R	2	14	A	54	3.3	7.2	3.9	2700
4	9L	9R	3	14	A	69	7.2	13.1	5.9	3450
5	10L	10R	2	18	A	42	13.1	18.2	5.1	2100
6	12L	12R	2	18	A	34	18.2	23.3	5.1	1700
7	13L	13R	2	22	A	30	23.3	29.5	6.2	1500
8	2L	2R	0	22	A	0	29.5	41.0	11.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	41.0	30.0	-11.0	0
2	15L	15R	2	18	A	22	30.0	24.9	-5.1	1100
3	13L	13R	2	18	A	30	24.9	19.8	-5.1	1500
4	11L	11R	2	18	A	38	19.8	14.7	-5.1	1900
5	10L	10R	2	14	A	42	14.7	10.8	-3.9	2100
6	8L	8R	2	14	A	50	10.8	6.9	-3.9	2500
7	2L	2R	0	10	A	0	6.9	0.0	-6.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	8	1.85	1.03	1.03	1.85	8

